



DETAIL OF EDGE PREPARATION FOR STUBS FOR SHOP WELD

TYP.WELD DETAIL OF HEADER TO STUB

WELD DETAIL OF HEADER TO NOZZLE

DETAIL OF HEADER COVER

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|---|---------|------------------------------------|----------------------|--|--------------|--|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR: | FINISH: | DEBURR AND BREAK SHARP EDGES | DO NOT SCALE DRAWING | | REVISION | |
| | | | | | | |
| DRAWN | NAME | SIGNATURE | DATE | | TITLE: | |
| CHK'D | | | | | | |
| APPVD | | | | | | |
| MFG | | | | | | |
| Q.A | | | | | DWG NO. | |
| | | | | | DRAFT | |
| | | | | | | |
| | | | | | SCALE:1:10 | |
| | | | | | SHEET 1 OF 1 | |
| | | | | | A2 | |